

# SOLUTIONS

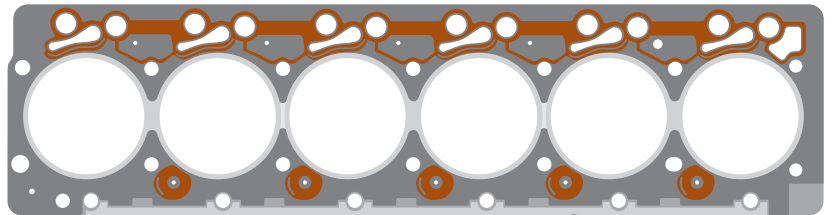
## Dodge Ram / Cummins “B-Series” 5.9L Head Gasket

### ISSUE:

The “B-series” in-line 6 Cummins diesel engine used in 5.9L (360 CID) Dodge Ram trucks requires a thicker head gasket for proper sealing after the head has been milled. Both the original-equipment manufacturer (OEM) and MAHLE Original provide a replacement head gasket set with .010” thicker gasket material to seal this engine.

### RESOLUTION:

MAHLE Original also offers a head gasket set with .020” thicker gasket material, allowing for a second milling to be performed on the block before it’s scrapped. Our head gasket sets have also been consolidated so that one head set fits both turbo and non-turbo 5.9L engines.



HS4068

### APPLICATION:

MAHLE Original part number **HS4068** (Cummins OEM number 3804897), a standard head gasket set, part number **HS4068A** (Cummins OEM number 3802364), a head gasket set with .010” thicker material, and part number **HS4068B** (Cummins OEM number 3802245), a head gasket set with .020” thicker material are available for 1989 to 1998 Dodge Ram / Cummins “B-series” 5.9L (360 CID) engines. Single head gaskets are also available for this engine, part numbers 4068, 4068A, and 4068B.

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